

TOOLS OF THE TRADE

SKEW CHISEL

Rectangular section



Round all corners for a smooth slide on the rest

Oval section



Straight edge

Skew angle 60 deg

Profile angle 30 deg

Curved edge

Average skew angle 60 deg

Bevel angles 15 deg

Rectangular section



Round bottom corners for a smooth slide on the rest

PARTING TOOL

Fluted on the corner of the grindstone

1/8"

A

A

Bevel angles 45 deg

View 'A-A'

Rectangular section



Round all corners for a smooth slide on the rest

SIZING TOOL

1/8" to 3/16"

Bevel angles 45 - 30 deg