

TOOLS OF THE TRADE

SKEW CHISEL

Rectangular section



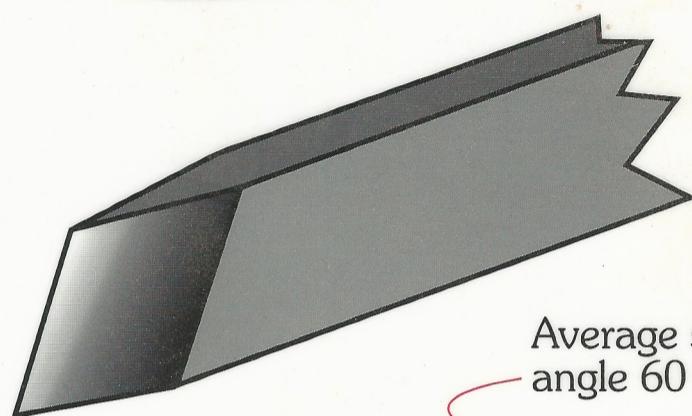
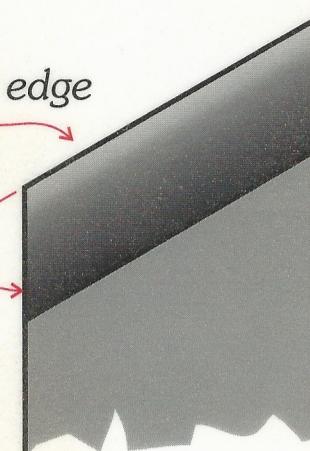
Round all corners for
a smooth slide on
the rest

Oval section



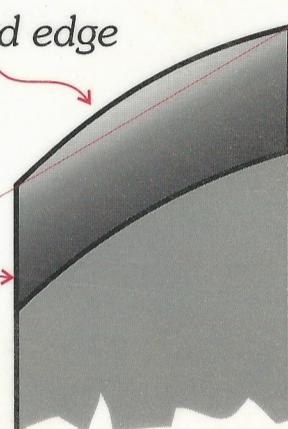
Skew angle
60 deg

Straight edge

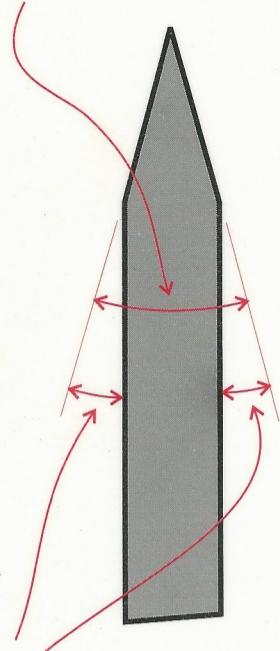


Curved edge

Average skew
angle 60 deg



Profile angle 30 deg

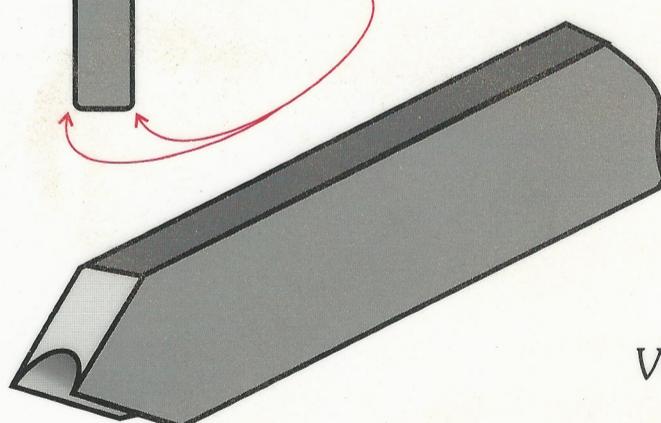


Bevel angles 15 deg

Rectangular section

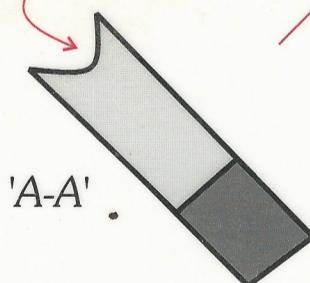
PARTING TOOL

Round bottom corners
for a smooth slide on
the rest



Fluted on the
corner of the
grindstone

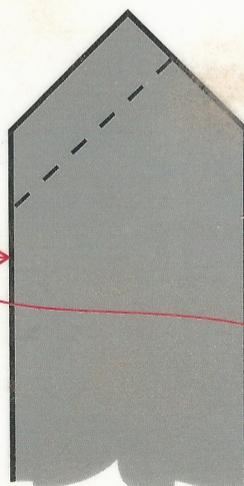
View 'A-A'



A

1/8"

A

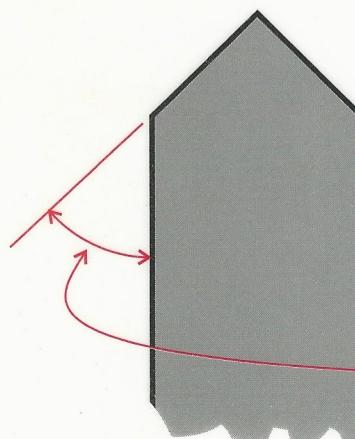
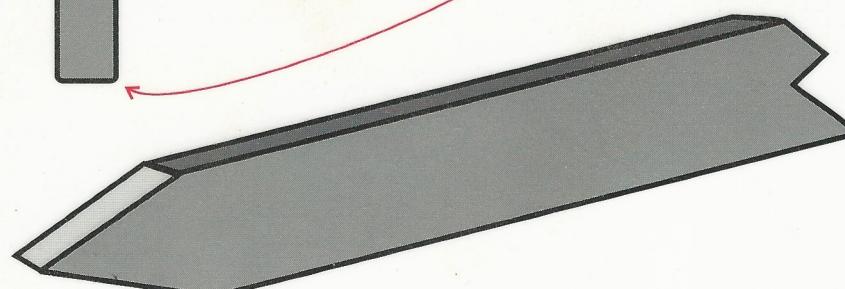
Bevel angles
45 deg

Rectangular section

SIZING TOOL



Round all corners
for a smooth slide
on the rest



1/8" to 3/16"

Bevel angles
45 - 30 deg